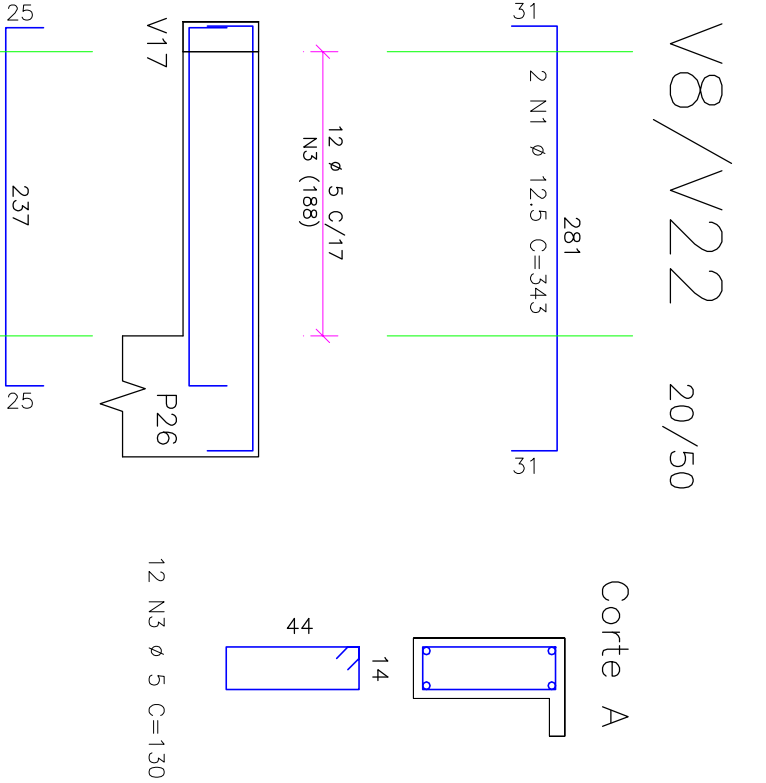
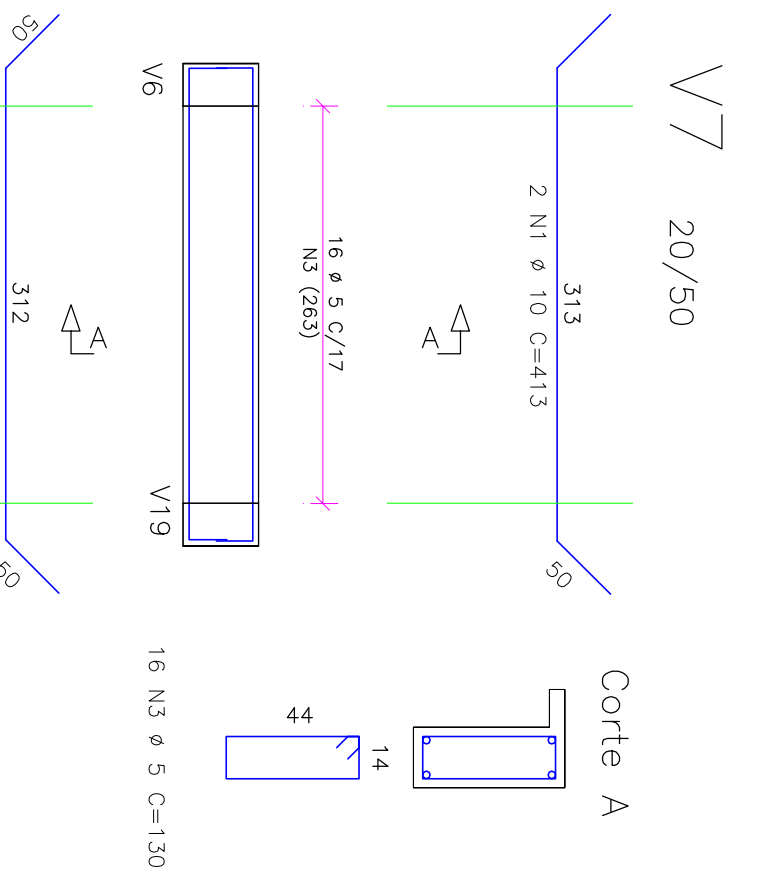
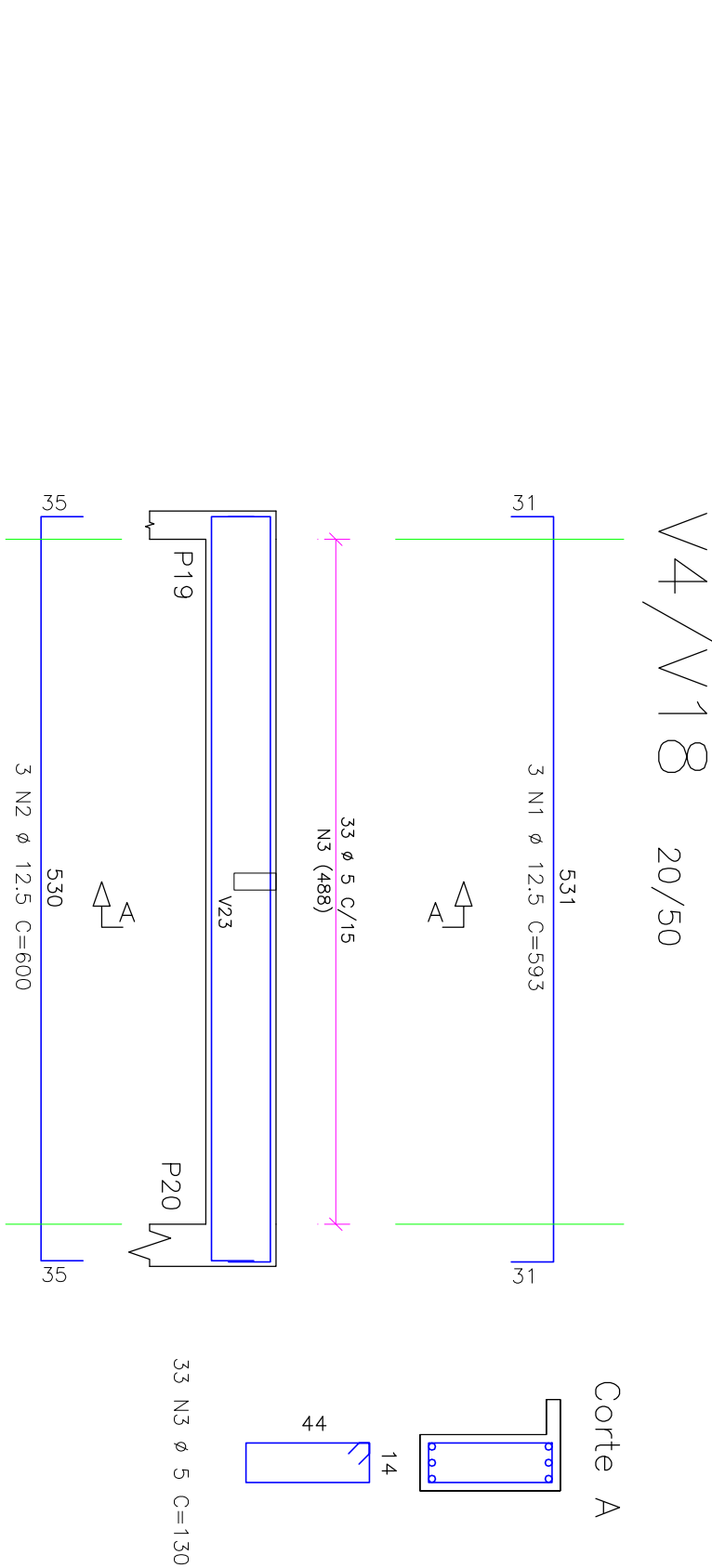
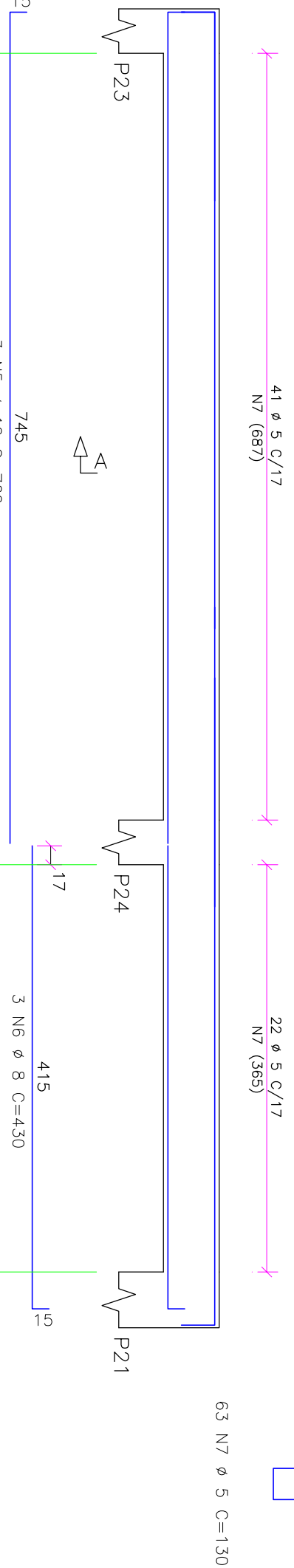
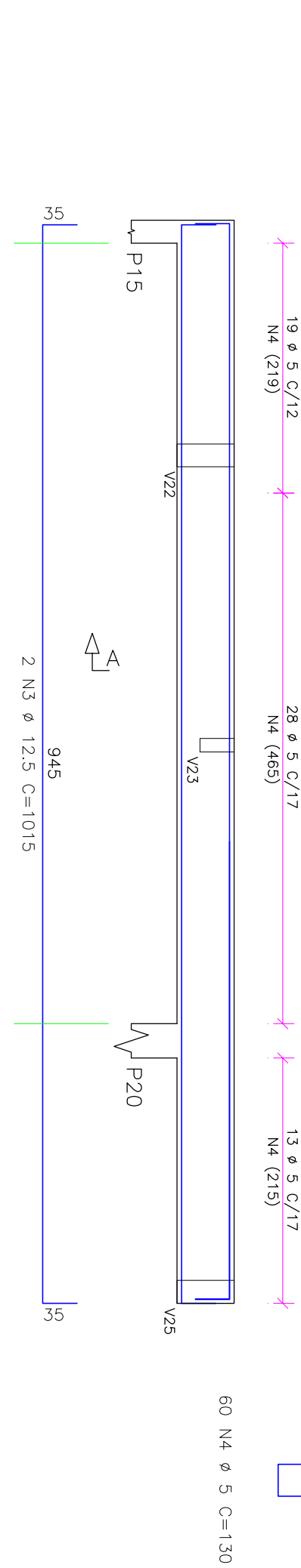
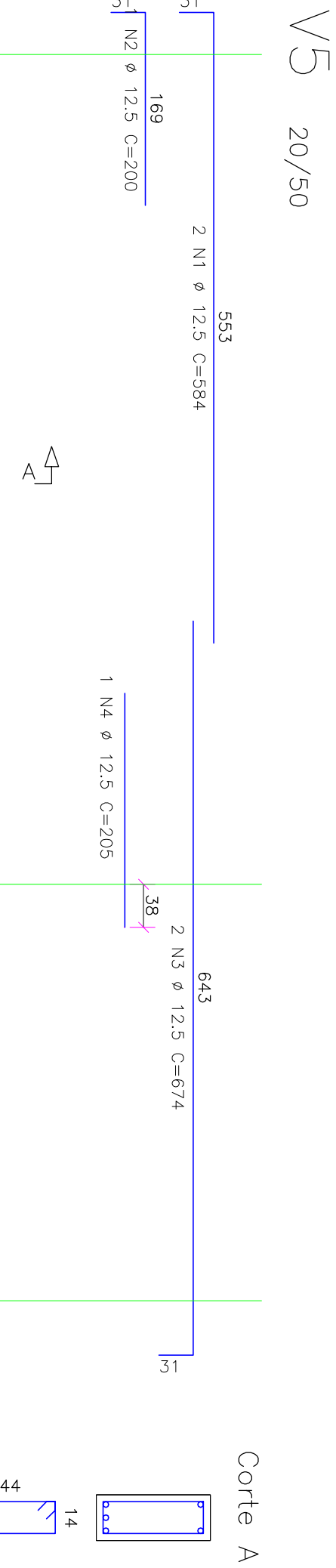
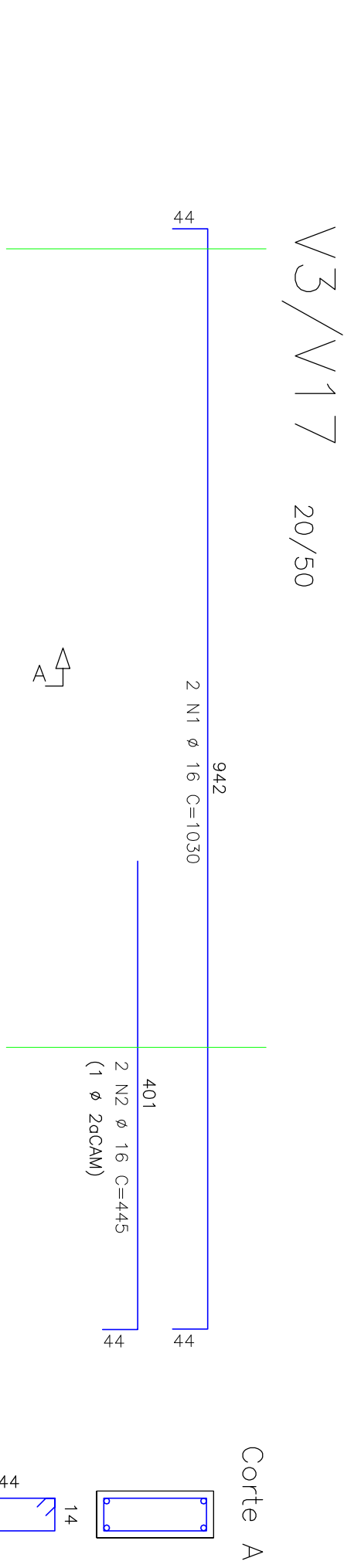
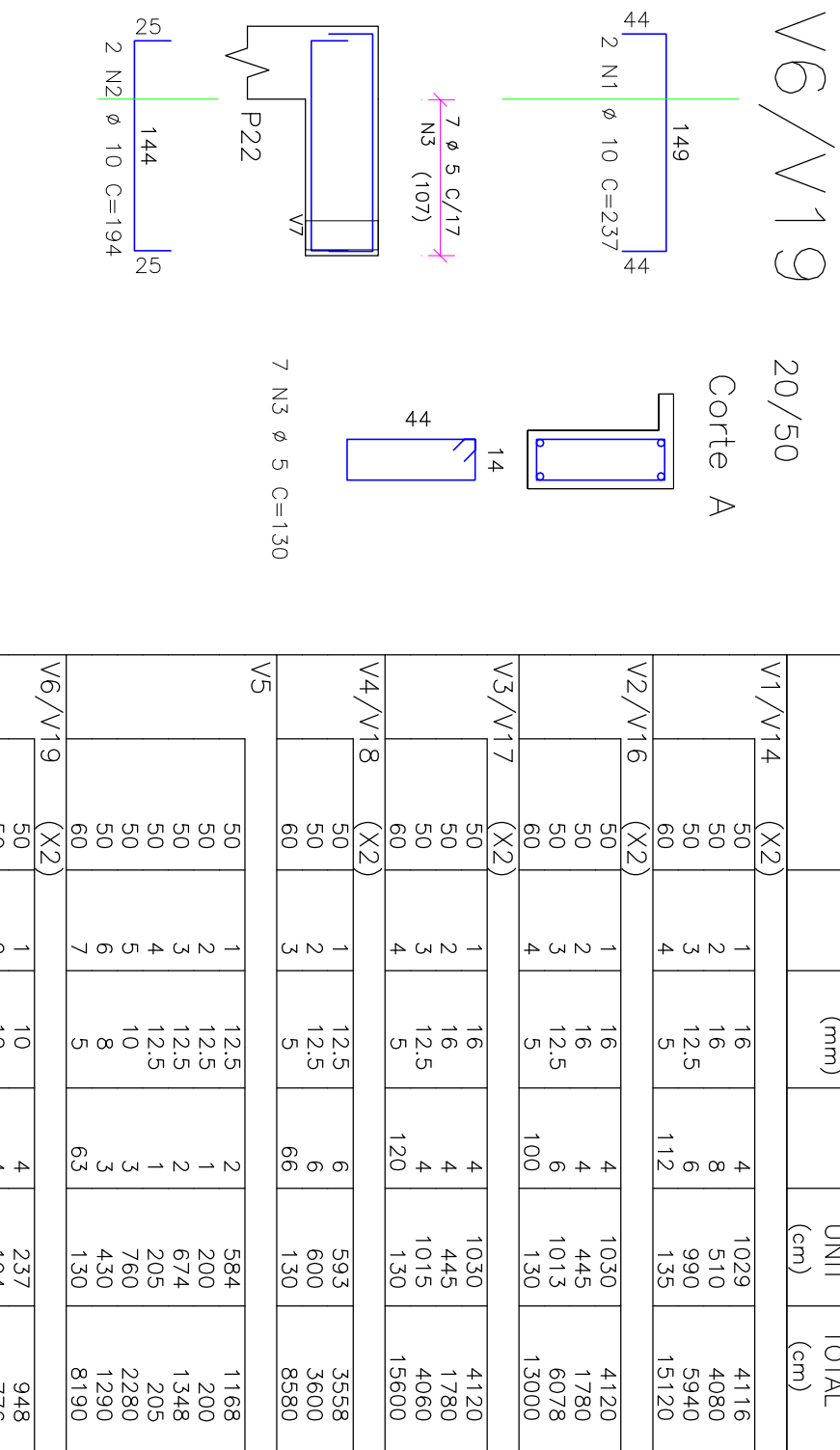
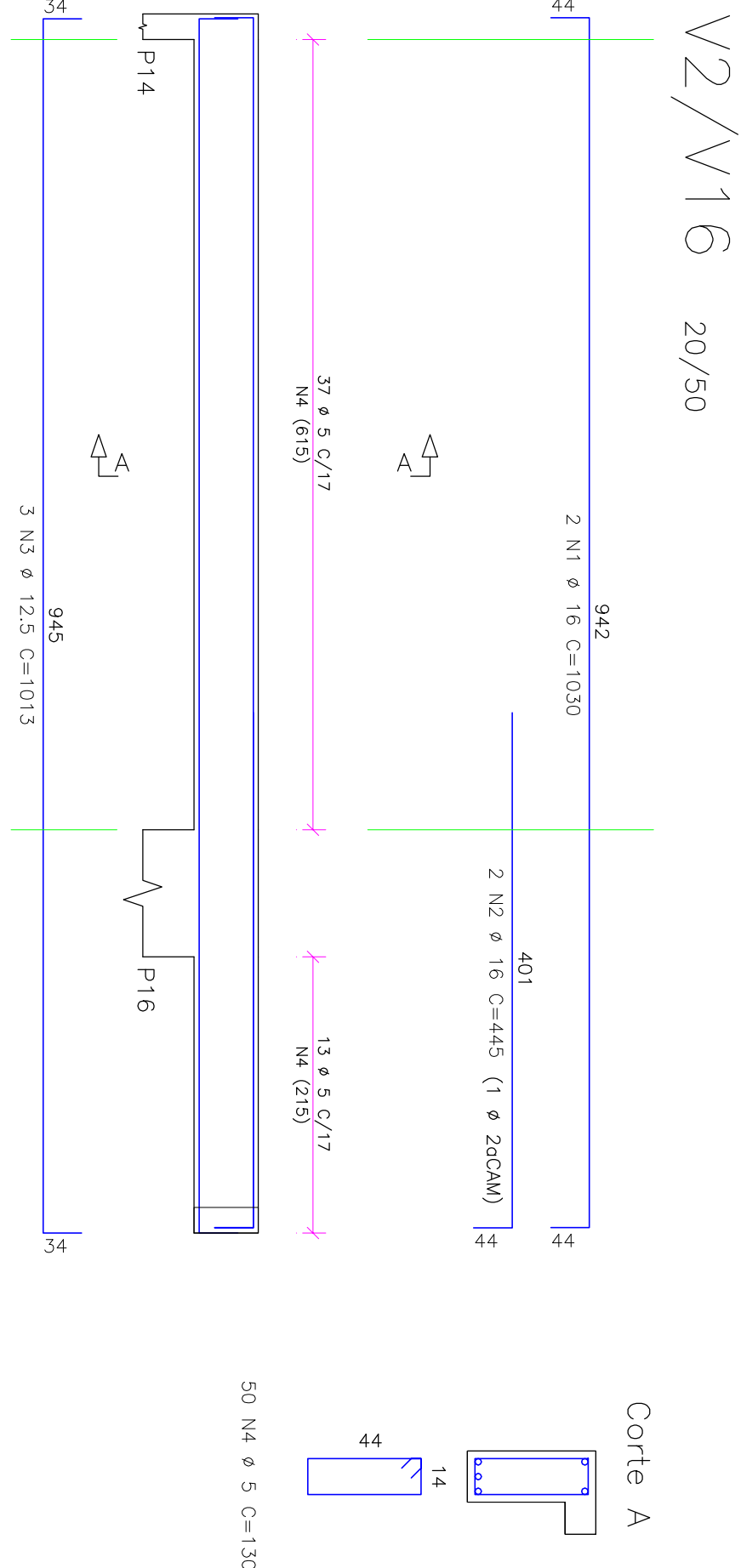
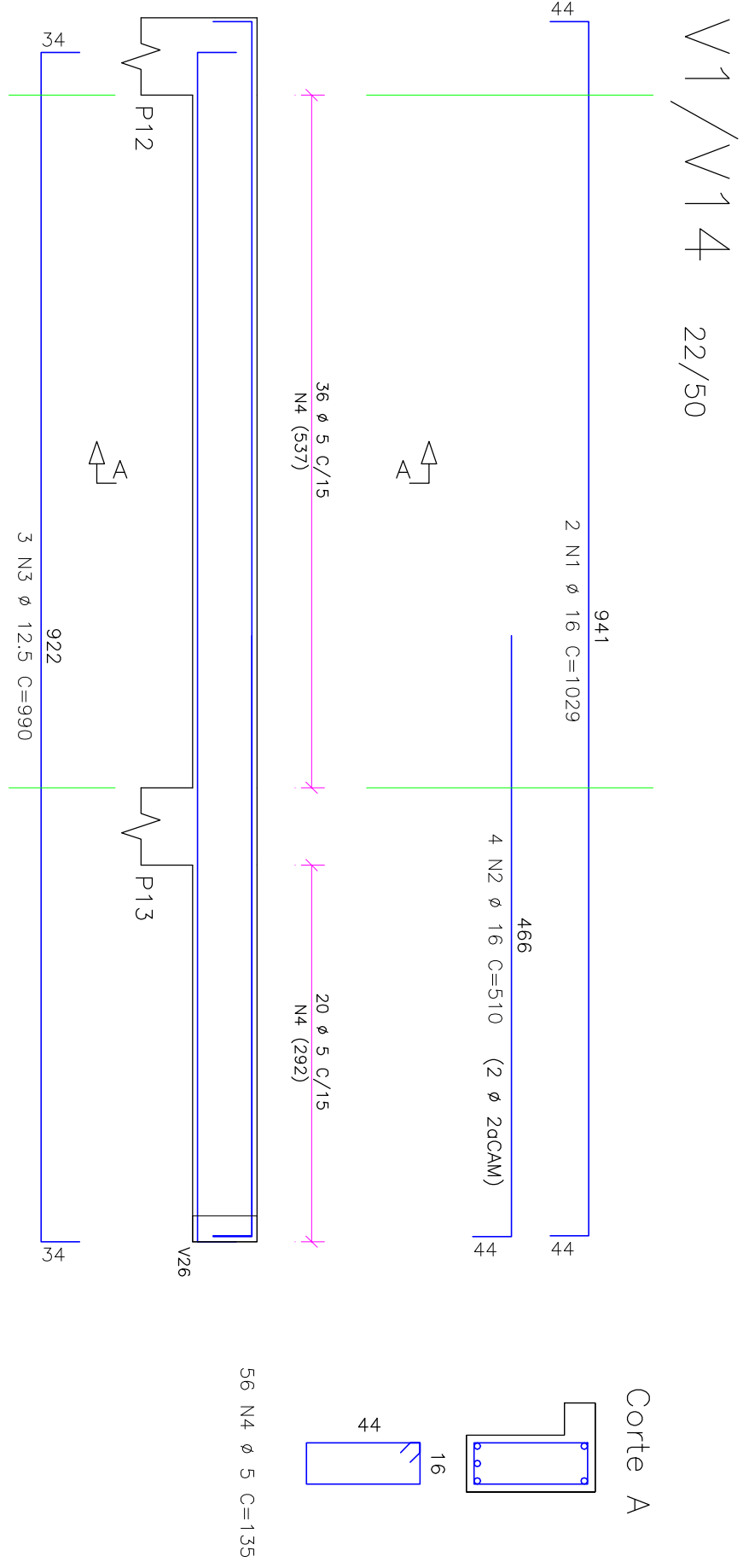




ACO	POS	BIT	QUANT	COMPONENTO		
		(mm)		UNIT TOTAL		
V1/V14	(X2)	1	16	4	1029	4116
50	2	16	6	4	900	5940
50	3	12,5	1	517	15120	
60	4	5	112	135	15120	
V2/V16	(X2)	1	16	4	1030	4120
50	2	16	6	4	1013	6078
50	3	12,5	1	517	15120	
60	4	5	100	130	13000	
V3/V17	(X2)	1	16	4	1030	4120
50	2	16	6	4	1015	4060
50	3	12,5	1	517	15120	
60	4	5	120	130	15600	
V4/V18	(X2)	1	12,5	6	593	3558
50	2	12,5	6	360	3600	
60	3	5	66	130	8580	
V5		1	12,5	2	584	1168
50	2	12,5	1	200	1348	
50	3	12,5	1	205	205	
50	4	12,5	1	205	205	
50	5	10	3	760	2280	
50	6	8	3	450	2280	
50	7	5	63	130	8190	
V6/V19	(X2)	1	10	4	237	948
50	2	10	4	134	776	
50	3	5	14	150	1620	
V7		1	10	2	413	826
50	2	10	2	412	824	
50	3	5	16	130	2080	
V8/V22	(X2)	1	12,5	4	343	1372
50	2	10	4	287	1146	
50	3	5	24	130	3120	
V9/V23	(X2)	1	6,3	4	313	1252
50	2	8	4	320	1280	
50	3	5	34	75	2550	
V10		1	12,5	2	821	1642
50	2	12,5	1	161	322	
50	3	12,5	1	161	322	
50	4	12,5	2	160	320	
50	5	5	46	135	6210	
V11/V24	(X2)	1	20	20	602	12040
50	2	12,5	4	210	840	
50	3	12,5	4	25	340	
50	4	8	184	155	28520	
V12		1	10	3	869	2637
50	2	10	3	798	2394	
50	3	16	3	850	2460	
50	4	8	4	450	1800	
50	5	76	135	10260		
V13/V25	(X2)	1	10	4	481	1924
50	2	10	4	480	1920	
50	3	5	42	130	5460	
V15		1	12,5	2	340	680
50	2	20	4	515	2060	
50	3	16	3	440	1320	
50	4	16	3	617	1851	
50	5	8	49	135	6615	
V20/V26	(X2)	1	10	4	498	1992
50	2	10	4	475	1900	
50	3	5	44	130	5720	
V21		1	6,3	2	425	850
50	2	10	3	495	3960	
50	3	12,5	4	390	1560	
50	4	12,5	4	715	2860	
50	5	6,3	5	250	1000	
50	6	8	16	353	5648	
50	7	8	8	690	5520	
V1/V2/V4/V5	(X4)	1	12,5	8	610	4880
50	2	12,5	8	610	4880	
50	3	5	132	130	17180	
60	4	2	12,5	24	100	3160
RESUMO ACO CNA 50-60						
ACO	BIT	COMPR	QUANT	PESO		
	(mm)	(m)		(kg)		
50	6,3	138	35	50		
50	8	507	203	50		
50	11,5	237	149	50		
50	16	327	523	50		
Peso Total	60	169	189	Kg		
50 =				1797 Kg		